

WEBCAST AUCTION OF SURPLUS EQUIPMENT FROM LARGE MANUFACTURER INCLUDING, HYDROMATS, MINSTER PRESS, FLOW WATER JET, NATIONAL HEADER, THREAD ROLLERS, CNC SWISS LATHE, HAAS CNC HMC, CENTERLESS GRINDER, FABRICATING, TOOLROOM, PLASTIC AND SUPPORT EQUIPMENT

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WEBCAST AUCTION

SURPLUS EQUIPMENT FROM MAJOR MACHINING FACILITY

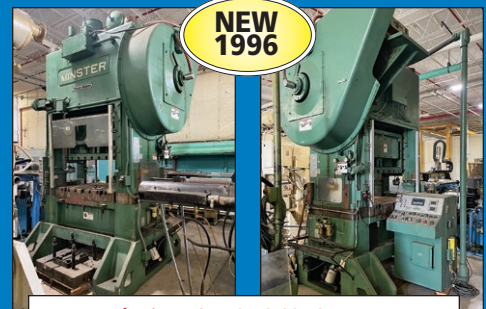
100 Technology Avenue – Jeffersonville, Indiana 47130
Just North of Louisville, Kentucky

SALE DATE: TUESDAY, SEPTEMBER 27TH, STARTING AT 10:00 AM

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment w/ jeffjr@cia-auction.com



(8) Hydromats Models Include Inline 14/16, HB45-12, HB25-12, HS15-30, Trunion V8



NEW 1996

Minster P2-150-48 SSDC Press



NEW 2013

Poly Gim Diamond 42CSL CNC Swiss Lathe



NEW 2011

Haas Model EC-400 Two-Pallet CNC HMC



National S1 750-6 Cold Header w/ Universal Transfer



TUESDAY, SEPTEMBER 27TH - 10:00 AM



NEW 2011

Flow Mach 3020XD Water Jet Cutting Table w/ Bevel Head



NEW 2003

Hydromat Model HB-45 12-Station Rotary Transfer Machine



Cincinnati Milacron Model 220-8 DR Centerless Grinder



Roto-Finish Model MP-70 Vibratory Feed Bowl



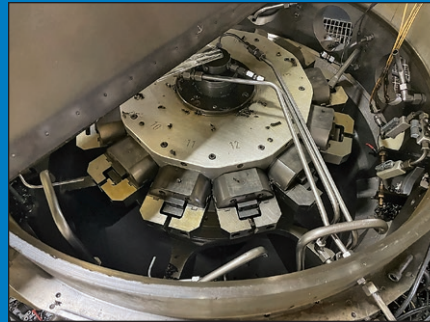
NEW 2004

Profiroll Model PW-10 CNC / AC Two-Die Cylindrical Thread Roller



NEW 2013

Poly Gim Diamond 42CSL CNC Swiss Lathe



Hydromat 14/16-Station Inline Transfer Machine



NEW 1996

Minster P2-150-48 SSDC Press

HYDROMATS AND ACCESSORIES

Hydromat Model HB-45 12-Station Rotary Transfer Machine; s/n 280891-90, PLC Control Panel, Electrical Cabinet (3/2003)

Hydromat Model 12-Station Rotary Transfer Machine; s/n 280891-90, Bar Feed, Control Panel, Electrical Cabinet (9/1992)

Hydromat Model HW-25 12-Station Rotary Transfer Machine; s/n 230985180, PLC Control Panel

Hydromat Inline-8 Transfer Machine; s/n 090786-04, PLC Control, Electrical Cabinet, 16x Self Centering Chucks (8 Per Side), Adjustable Center Distance for each Chuck, 8-Horiz. Drill Stations Left and Right, 7-Vertical Units Capable, 1" Dia. Cap., 8" to 22" Length Shafts, Cut-Off or Bar Feed Capable

Hydromat Trunnion V8 Vertical Rotary Transfer Machine; s/n 10683-1, Push Button Control

Hydromat and Iemca Bar Feeds and Bundle Loaders

CNC SWISS LATHE AND BAR FEED

Poly-Gim Model Diamond 42CSL CNC Swiss Lathe; s/n 3280276-Y, Mitsubishi M700 Control, 1-5/8" Max Dia., 10.55" Max Length, 46 MM Spindle Hole, (6) OD Tools Slide 1, (2) ID Tools Slide 2, (2) Driven ID Tools Slide 2, (6) Cross Working Driven Tools Slide 1, 360 Deg Driven Tool Slide 1, (4) Back working Tools, (3) Live Tools (New 2013)

Iemca Model Boss 551E Type 37-LL Magazine Bar Feed; s/n 021343NA0 (New 2014)

Iemca Model Genius 120 Type 37-LL Magazine Bar Feed; s/n 020424BA01 (New 2004)

COLD FORMER AND FEED EQUIPMENT

1" National Model S1 750-6 Six-Station Five-Die Cold Former; s/n 39447, Universal Transfer, Catalog Specs Bidder Must Verify: 1" Max Cutoff Dia. (Mild Steel), 7/8" Max Cutoff Dia. (Alloy Steel), 4" Max Length of Blank, 4" Max Die Kickout (1978)

4,000 Lb. Fastener Engineers Model PF4000-08 Wire Uncoiler; s/n 879/4454

RMG Model 89-2080-22 Inline Wire Drawer; s/n 108712

THREAD ROLLERS

Profiroll Bad Duben Model PW-10 CNC / AC Two-Die Cylindrical Thread Roller; s/n 0012, Siemens CNC Control, Vibratory Feed Bowl, Hydraulic System, Catalog Specs Bidder Must Verify: 2 - 50 MM Dia. Range, 10 Ton Forging Power, 100 MM Thread Length, 8 MM Max Pitch, 100 MM Roller Width, 175 MM Roller Dia., 54 MM Roller Bore (New 2004)

Pee Wee Model P20-8G CNC / AC Two-Die Cylindrical Thread Roller; s/n P11-022, Gantry Loader w/ Pendant, Hydraulic System, Catalog Specs Bidder Must Verify: 75 MM Dia. Range, 20 Ton Forging Power, 160 MM Thread Length (Plunge Method), 2000 MM Thread Length, 8 MM Max Pitch, 200 MM

Roller Width, 200 MM Roller Dia., 69.85 MM Roller Bore (New 2012)

CNC HORIZONTAL MACHINING CENTER

Haas Model EC-400 Two-Pallet CNC HMC; s/n 2053546, Renishaw OTS Probe, 24-Station ATC, 15.75" x 15.75" Pallets, 20" X-Axis, 20" Y-Axis, 20" Z-Axis, Cat 40 Spindle, 20-HP Drive (New 9/2011)

WATER JET

Flow Mach Mach 4 3020C-XD CNC Bevel Head Waterjet Cutting Table; s/n 32194, 6.5' x 10' Table, Hyperjet 50 WMC Intensifier Pump; s/n 511-12721, 87K PSI, 600 MPA, Koolant Coolers Chiller, Flow Pressure Pot (New 2011)***B-Axis and C-Axis are not functional, machine needs significant repair

MINSTER SSDC PRESS

150 Ton Minster Piece-Maker P2-150 SSDC Press; s/n 29803, Minster Control Console, 1.5" Stroke, 48" LR x 40" FB Bed Area, 48" LR x 23" FB Ram Area, 70 to 400 SPM, 4" Adjustment, 17.5" Shut Height on Bed SDAU, Windows (New 1996)

OBI PRESSES

60 Ton Minster No. 6 OBI Press; s/n 15729, 4" Stroke, 32" LR x 21" FB Bed, 3" Adjustment, 13" Shut Height on Bed SDAU, Air Clutch, PB Control, Light Curtains

40 Ton Rouselle Model 4 OBI Press; s/n 23862, 3" Stroke, 12" Shut Height, 3.5" Adjustment, 105 SPM, PB Control, Air Clutch



Pee Wee Model P20-8G CNC / AC Two-Die Cylindrical Thread Roller



Barrett Chip Wringer



NEW 2012

Hammond Vibratory Tub

SURPLUS EQUIPMENT FROM MAJOR MACHINING FACILITY



Hydromat Inline-8 Transfer Machine



30 Ton Muratec Vectrum 3000 Alpha CNC Turret Punch



Romer Model 5124 CIM CORE Infinite 2.0 Portable Arm CMM

TURRET PUNCH

30 Ton Muratec Model Vectrum 3000 Alpha CNC Turret Punch; s/n 9KX5360890, Fanuc 16P Control, 80.7" x 62.8" Max Sheet Size w/o Repositioning, 161" x 125" Max Sheet Size w/ Repositioning, 54-Station Turret (New 2000)

PRESS BRAKE

55 Ton x 6' Pacific Model J55-6 Hydraulic Press Brake; s/n 9163, Light Curtains, Palm Buttons, Autogage Back Gage

IRONWORKER

65 Ton Scotchman Model 6509-24M Hydraulic Iron Worker
Large Quantity Scotchman Ironworker Attachments

CENTERLESS GRINDER

Cincinnati Milacron Model 220-8 DR Centerless Grinder; s/n 350300079-0062, Auto Infeed, Dresser, Barnes Coolant System w/ Paper Filter

PARTS FINISHING / FINISHING

Roto-Finish Model MP-70 Vibratory Feed Bowl; s/n MP-70-3-4-89-A1, Job No. 1987

Hammond Model Roto-Finish HR3D

Vibratory Finishing Bowl; s/n 35450 (New 2012)

Midbrook Hurricane Model 50 Tumbling Drum Parts Washer; s/n 3866

Barrett Centrifugal Chip Wringer; s/n 3010292-5

PARTS LOADING

- (4) Elbaron Magnetic Loader Systems
- (10) Vibratory Feed Bowls
- (5) Magnetic and Conveyor Belt Loaders
- (2) Feedall Model 1700 Bar Loaders

SCREW MACHINES

- ¾" Brown and Sharpe CNC Screw Machine w/ Bar Feed
- (5) Brown and Sharpe Square Base Screw Machines w/ Lip Bar Feeds

PORTABLE CMM

Romer Model 5124 CIM CORE Infinite 2.0 Portable Arm CMM; s/n 5124-215, Touch Probes, Dongle, Travel Case

TOOLROOM GRINDERS

Parker Majestic Model 1C Universal ID OD Cylindrical Grinder; s/n 2420-1-C-84, 12" Swing, 20" Centers, Swing Around ID Head

Royal Master Centerless Grinder

(2) Brown and Sharpe Model 1024 Universal Cylindrical Grinders

Grand Rapids Model 280 Hydraulic Surface Grinder

TOOLROOM MACHINERY

- 30" Scherr Tumico Optical Comparator w/ Micro-VU DRO
- Hardinge Model TFB-H Precision Lathe
- 2 HP Bridgeport Series 1 Vertical Mill
- Pro Master Model 28 Radial Arm Drill
- Elox Model Ameritron 100MS CNC Die Sinker EDM

MISC. MACHINERY

- Bewo Type 315NF/HFA Auto Cold Saw; s/n 1135NFHFA0400
- 36" x 36" Vapor Blast Abrasive Blast Cabinet w/ Dust Collector
- Penn Rotary Rod Shear

PLASTIC AUXILIARY

- Maguire Weigh Scale Blender w/ Stand
- Branson Model 8600 Ultrasonic Welder
- (7) Plastic Dehumidifying Dryers by Novatec, Una-Dyn and Others
- (2) Nelmor Grinders
- Sprue Picker Robots



55 Ton x 6' Pacific Model J55-6 Hydraulic Press Brake



Parker Majestic Model 1C Universal ID OD Cylindrical Grinder



60 Ton Minster No. 6 OBI Press



65 Ton Scotchman Ironworker



Maguire Material Blender



Plastic Auxiliary Equipment, Material Dryers, Sprue Pickers, Granulators

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1996 Minster Press



(5) Hydromats to 2003



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IMPORTANT NOTICE:

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